#### PATENT COOPERATION TREATY

From the INTERNATIONAL SEARCHING AUTHORITY			PCT Plan					
То:			PCT					
	-		Ch					
		WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY						
•		. ·	(PCT Rule 43bis.1)					
		Date of mailing (day/month/year)						
Applicant's or agent's file reference		FOR FURTHER ACTION						
45 921 K		See paragraph 2 below						
• •	national filing date (	(day/month/year)						
	9.06.2004							
International Patent Classification (IPC) or both natio	nal classification an	d IPC						
•	·		•					
Applicant BETRIEBSFORSCHUNGSINSTITUT VDEH-INSTITUT FÜR ANGEWANDTE FORSCHUNG GMBH								
This opinion contains indications relating to	the following items	······································						
Box No. I Basis of the opinion			•					
Box NoII Priority								
	t of opinion with re-	gard to novelty inventi	ve step and industrial applicability					
Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability Box No. IV Lack of unity of invention								
Box No. V Reasoned stateme	nt under Rule 43bis.	.1(a)(i) with regard to make the supporting such state	ovelty, inventive step or industrial					
Box No. VI Certain documents								
Box No. VII Certain defects in	the international app	plication	_					
Box No. VIII Certain observation	ons on the internation	nal application						
2. FURTHER ACTION  If a demand for international preliminary examination is made, this opinion will be considered to be a written opinion of the International Preliminary Examining Authority ("IPEA") except that this does not apply where the applicant chooses an Authority other than this one to be the IPEA and the chosen IPEA has notified the International Bureau under Rule 66.1 bis(b) that written opinions of this International Searching Authority will not be so considered.								
If this opinion is, as provided above, considered to be a written opinion of the IPEA, the applicant is invited to submit to the IPEA a written reply together, where appropriate, with amendments, before the expiration of 3 months from the date of mailing of Form PCT/ISA/220 or before the expiration of 22 months from the priority date, whichever expires later.								
For further options, see Form PCT/ISA/220								
3. For further details, see notes to Form PCT/I	SA/220.							
<u> </u>								
Name and mailing address of the ISA/EP		Authorized officer						
Facsimile No.		Telephone No.						

International application No.
PCT/EP2004/007037

Box	No. I		Basis of th	is opinion			- <del> </del>								
1.			to the langu otherwise in		inion has bee er this item.	en establish	ned on the	basis of	the intern	ational	applicatio	on in the la	anguage in	which it	was
		This c	ppinion has b	een establish	ned on the bas	sis of a trai	nslation fr	om th <b>e</b> oi	riginal lan	iguage i	nto the fo	llowing la	nguage		
				· .	, whicl	h is the lan	guage of a	a translati	on furnis	hed for	the purpo	ses of inte	rnational s	search (u	nder
		Rule	12,3 and 23.1	(b)).						•					
2.					Vor amino a blished on the		ence discl	osed in (	the intern	ational	application	on and no	ecessary to	the cla	imed
	a.	type o	of material							•					
			a sequence li	sting	-					•					
			table(s) relate	ed to the seq	uence listing					•					
	b.	forma	t of material				•								
ŀ			in written for	rmat											•
			in computer	readable for	m		-						•		
	c.	time o	of filing/furni	shing			•								
4			contained in	the internati	onal applicat	ion as filed	<b>i</b> .						•		
					ternational ap			er readab	le form.						
					o this Author			•				•		-	
					•									•	•
3.		furnis	hed, the requ	iired stateme	ore than one ents that the i	information	n in the su	bsequent	or additi	onal cop	r table(s) pies is ide	relating the	nercto has hat in the	been file application	ed or on as
		filed	or does not go	o beyond the	application	as filed, as	appropria	ite, were	furnished	-			•		
4.	Add	itional	comments:		•	•				•			•		
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Box	x No. II Priority								
1.	The following document has not yet be								
·	copy of the earlier application whose priority has been claimed (Rule 43bis.1 and 66.7(a)).  translation of the earlier application whose priority has been claimed (Rule 43bis.1 and 66.7(b)).								
	Consequently it has not been possible to consider the validity of the priority claim. This opinion has nevertheless been established on								
2.	the assumption that the relevant date in the claimed priority date.  2. This opinion has been established as if no priority had been claimed due to the fact that the priority claim has been found invalid								
	(Rules 43bis.1 and 64.1). Thus for the relevant date.	purposes of this opinion, the international filing date indicated above is considered to be the							
3.	Additional observations, if necessary:								
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Box	No. V			le 43bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; porting such statement	
1.	Statemen				
	Novel	ty (N)	Claims	1-10	YES
	•	•	Claims		NO
	Inventive step (IS) Claim			1-10	YES
		·	Claims		NO
	Indus	rial applicability (IA)	Claims	1-10	YES
			Claims		NO
		·			
2.	Citations	and explanations:			
	•				_
	1	Reference	is mad	de in the present opinion to the follow	ving
		document:			
		D1: EP 0 7	53 360	A (BETR FORSCH INST ANGEW FORSCH) 15	
:	•	Januar	y 1997	7 (1997-01-15)	
	2	ich is considered to be the closest pri	Lor		
		art, discl	oses a	a straightening method according to the	9
		preamble o	f clai	im 1, from which the subject matter of	
		independen	t, clai	im 1 differs in that the profile is	
	٠.	straighten	ed in	the hot state at a profile temperature	3
		> 70°.			
	2.1	The subjec	t matt	ter of claim 1 is therefore novel (PCT	
		Article 33	(2)).		
	2.2	By straigh	tening	g in the hot state at a profile	
	•	temperatur	e > 70	0° in combination with the introduction	n of
		the straig	htenir	ng force directly into the flange,	•
		internal s	tresse	es, which would otherwise lead to	
		deformatio	ns of	the profile during the cooling, are	
		avoided.			
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Box No. V Reasoned statement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

The problem addressed by the present invention can therefore be considered that of avoiding these internal stresses or deformations.

- 2.3 This measure cannot be deduced in an obvious manner from any of the documents cited, so that the subject matter of claim 1 meets the requirements of PCT Article 33(3) for inventive step.
- 2.4 Claim 7 in the present wording is regarded as a claim which relates to a method comprising the method steps of claim 1 using a device having a straightening tool. The subject matter of claim 7 therefore corresponds to the subject matter of claim 1 and is therefore novel and inventive (PCT Article 33(2) and (3)).
- 2.5 Claims 2-6 and 8 to 10 are dependent upon claim 1 and claim 7, respectively, and therefore likewise meet the PCT requirements for novelty and inventive step.

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Box No. VII

Certain defects in the international application

The following defects in the form or contents of the international application have been noted:

Contrary to PCT Rule 5.1(a)(ii), the description does not cite document D1 or indicate the relevant prior art disclosed therein.